for all your plastic requirements



PRODUCT DATA SHEET

Bay Plastics Ltd

Units

PPH



PPC

Polypropylene Sheets

Polypropylene sheet - the classic wall cladding materials. Hygienic, tough and impact resistant, it will stand repeated steam cleaning and is ideal in all food industry applications.

Test method

Technical Specification

	rest inctitud	Cints	1111	110
Physical Properties				
Specific gravity (p)	DIN 53479	g/cm³	0.91	0.91
Water absorption	DIN 53495	%	0.01	0.01
Chemical Resistance	DIN 53476	-	DIN 8075	
Max. permissible service temperature				
(no stronger mech. stress involved)				
upper temperature limit -		$^{\circ}$ C	100	100
lower temperature limit -		$^{\circ}\mathrm{C}$	0	-30
Mechanical Properties				
Tensile stress at yield	DIN 53455	MPa	41	
Elongation at yield	DIN 53455	%	11	full
Tensile strength at break	DIN 53455	MPa	36	mechanical
Elongation at break	DIN 53455	%	>100	properties
Impact strength	DIN 53453	kJ/m^2	o.B.	data on
Notch impact strength	DIN 53453	kJ/m^2	8	request
Ball indentation hardn. / Rockwell				
	DIN 53456	MPa	75	
Modulus of elasticity	DIN 53457	MPa	1350	
Thermal Properties				
Vicat softening temp. VST/B/50	DIN 53460	$^{\circ}\!\mathrm{C}$	95	
VST/A/50 °C				
Heat deflection temperature HDT/B	DIN 53461	$^{\circ}\!\mathrm{C}$	88	
HDT/A °C				
Coef. of linear therm. expansion	DIN 53752	k-1 x 10-4	1.5	1
Thermal conductivity at 20 °C	DIN 52612	W/(m*k)	0.22	0.22
·		` ,		
Electrical Properties		_	16	16
Volume resistivity	DIN 53482	Ω x cm	$>10^{16}_{13}$	$>10^{16}_{13}$
Surface resistivity	DIN 53482	Ω	$\geq 10^{13}$	$\geq 10^{13}$
Dielectric constant at 1 MHZ	DIN 53483		2.3	
Dielectric loss factor at 1 MHZ	DIN 53483		0.0002	
Dielectric strength	DIN 53481	kV/mm	70	
Tracking resistance	DIN 53480		KB>600	
Bondability			0	0
Physiological indifference	BGA		+	
	FDA		+	+
Friction coefficient	DIN 53375		0.3	
Flammability	UL 94		HB	HB

The data are typical values and are not intended to represent specifications. Their aim is to guide the user towards a material choice. All statements, technical information and recommendation in this product data sheet are presented in good faith, based upon test believed to be reliable and practical experience. However, Bay Plastics Ltd cannot guarantee the accuracy or completeness of this information, and, it is the buyer responsibility to determine the suitability of products in any given application. Therefore no liability whatsoever shall attach to Bay Plastics Ltd for any infridgement of the rights owned ot controlled by a third party in intellectual, industrial or other property by reason of application, processing or use of the aforementioned information or products by the buyer.

- www.bayplastics.co.uk