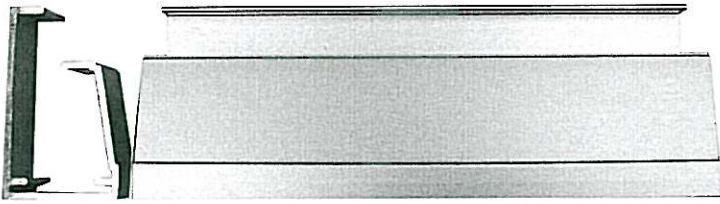


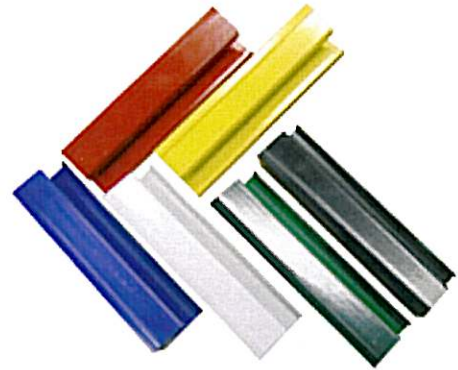
# BAYFRAME



## Aluminium Sign Trims



Bayframe Aluminium Sign Trim System for Single Sided Non - illuminated Signs



### Introduction

Bayframe Aluminium Sign Trims are ideal for internal or external signage. Bayframe can be fabricated and installed easily. Bayframe is available in 3 different sizes with 7 colours to choose from in the standard range. Bayframe aluminium trims are available in 6 metre lengths.

### Features at a Glance

- For exterior or interior use
- Locating panel springs
- Removable and standard fixed corners
- Incorporating fast assembly method for quick installation
- Easily fabricated and simple to manufacture
- Bayframes designed to accept 3mm / 4mm / 5mm or 6mm panels
- Bayframes can be fixed directly to flat surfaces without structural support.

### Bayframe Large

(suitable for 5mm / 6mm panels)

### Bayframe Standard

(suitable for 4mm / 5mm panels)

### Bayframe Mini

(suitable for 3mm panels)

Bayframe Standard available in Silver, Black, Blue, Green, Red, White and Yellow.

Bayframe Large and Bayframe Mini are only available in a silver finish. Colours are available upon request but subject to a minimum order quantity.

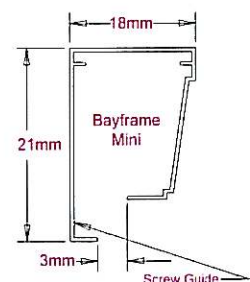
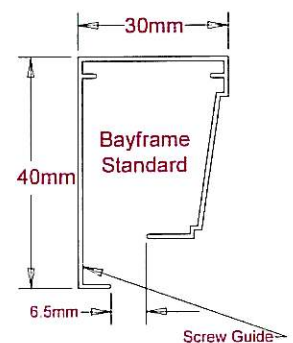
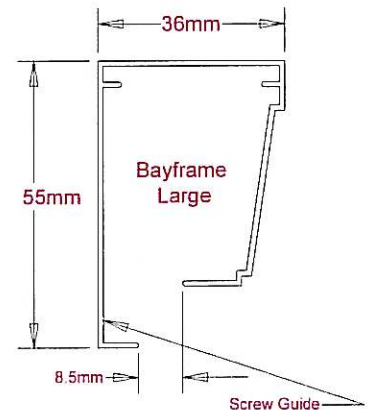
For further information please contact our sales team now on:

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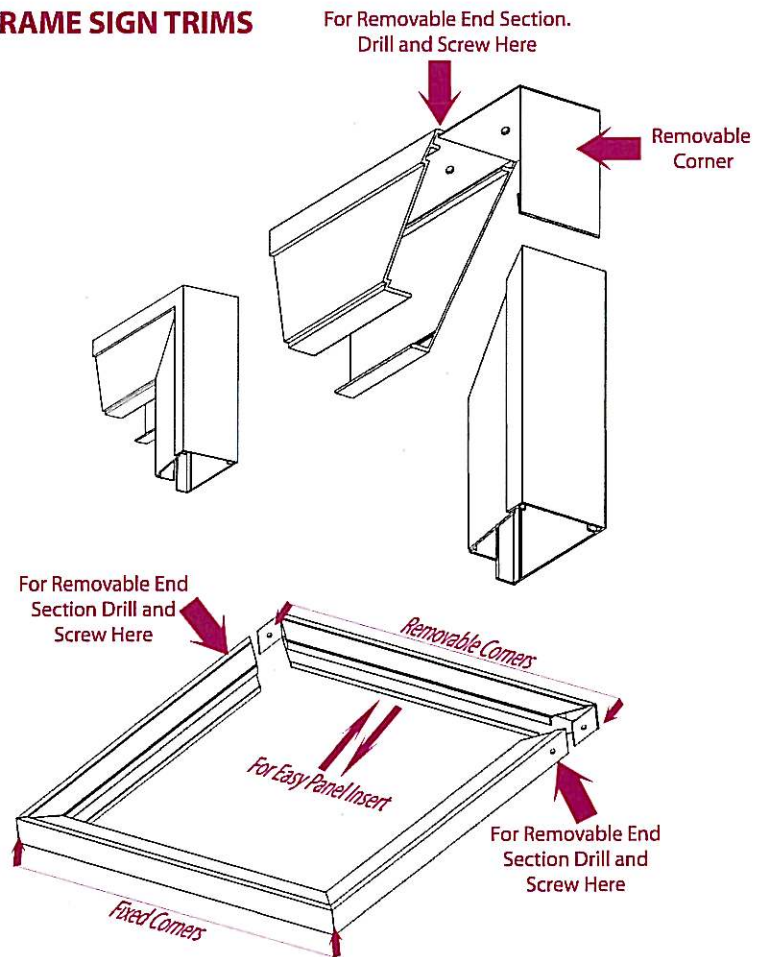


# BAYFRAME SIGN TRIMS MANUFACTURING GUIDE

## CUTTING AND FITTING INSTRUCTIONS FOR BAYFRAME SIGN TRIMS

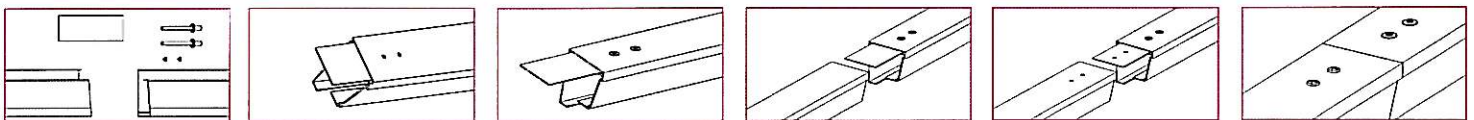
- 1) Cut and mitre sign trims to the required length.
- 2) Insert panel springs with spring insert tool\*, Please note that springs cannot be fitted at a later stage.  
*\*Spring insert tool is available upon request.*
- 3) Insert two fixed corners on each trim on the same end section.
- 4) For the removable sign trim end section, insert two removable corner fixings in both ends of the remaining trim section.
- 5) The removable end section will require screw holes. Select the appropriate top and bottom sections and align the removable corner outside the trim. Using the visible hole as a guide, mark and drill a 4mm hole.
- 6) Please note that when the permanent corners are positioned, they cannot be removed.

**Bay Plastics offers a complete Made Up Service. Ring +44 (0) 191 2580777 for further information.**



## JOINING TWO LENGTHS OF SIGN TRIM

For square joints, cut some 3mm foam board or aluminium 26mm x 40mm. Insert half way into trim and lightly punch guide tabs down to secure the other section of trim which can now be located over the protruding tab with or without the use of screws or rivets.



## PANEL SIZES FOR BAYFRAME SIGN TRIMS

### Bayframe Mini

No Hanging Bar:

Cut 10mm from overall height and length

### Bayframe Standard (Flat Hanging Bar = 13mm)

Without Hanging Bar:

Cut 15mm from overall height and length

With Hanging Bar :

Cut 25mm From overall height and 15mm from overall length

### Bayframe Large (Flat Hanging Bar = 25mm)

Hanging Bar Must Be Used:

Cut 25mm from overall height and 20mm from overall length

Please Note: For signs with one or more panels with a removable end, do not forget the loss on half lap joints.

All information supplied on behalf of Bay Plastics in relation to its products and recommendations, is supported by research and believed to be reliable. Please note that the aim of the recommendations is to guide the user. All Bayframe installation is to the sign makers specification. Therefore no liability whatsoever shall attach to Bay Plastics Ltd for any infringement of the rights owned or controlled by a third party in intellectual, industrial or other property by reason of application, processing or use of the aforementioned information or products by the buyer.